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MATERIALS TEST REPORT

SILICONE70 TRANSLUCENT (S7013) COMPOUND

ASTM D2000 M5GE 706 A19 B37 EO16 EO36 F19

Press Cure Post Cure

Sheet: 5min 175°C Sheet: 4 hrs 200°C

Button : 10 min 175°C		Button : 4 hrs 200°C			
ORIGINAL PROPERTIES	SPECIFICATION	TEST RESULT	ASTM TEST METHOD	JUDGE	
HARDNESS SHORE A	70°±5	73	D2240	OK	
TENSILE STRENGTH, MPA, MIN	≥6	6.27	D412	ОК	
ULTIMATE ELONGATION, %, MIN	≥150	186.37	D412	ОК	
SPECIFIC GRAVITY (g/cm³)		1.20	D297	OK	
HEAT RESISTANCE 70 H . AT 225 ℃ (A19)					
CHANGE IN HARDNESS, POINTS	+10	5	D573	ОК	
CHANGE IN TENSILES STRENGTH, %	-25	-23.20		OK	
CHANGE IN ULTIMATE ELONGATION,MAX %	-30	-28.11		OK	
COMPRESSION SET, MAX, 22H AT 175℃ (B37)	≤25	13.72	D395	ОК	
FLUID RESISTANCE NO.1 OIL, 70H AT 150°C (EO16)					
CHANGE IN HARDNESS, POINTS	0~15	-3	D471	OK	
CHANGE IN TENSILES STRENGTH, MAX %	-20	-15.38		OK	
CHANGE IN ULTIMATE ELONGATION,MAX %	-20	-16.57		OK	
CHANGE IN VOLUME %	0~+10	3.87		OK	
FLUID RESISTANCE NO.3 OIL, 70H AT 150℃ (EO36)					
CHANGE IN HARDNESS, POINTS	-30	-18	D471	ОК	
CHANGE IN VOLUME %	+60	46.27		OK	
LOW-TEMPERATURE BRITTLENESS NONBRITTLE					
AFTER 3MIN AT -55°C (F19)	NONBRITTLE	PASS	D2137	ОК	

Remark:

- 1. The data are based on testing slabs I buttons and are for reference purpose only..
- 2. Our compound can meet above -mentioned ASTM 2000 Spec.
- 3. This information is, to the best of our knowledge, accurate reliable to the date indicated.
- 4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that
- $\hbox{- the same results can be obtained other laboratories, using different conditions by the preparation and}\\$

-evaluation of the samples.

Approved By: Checked By: Yunli Tu Tested By: Jianjun Zhu	
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